



電子

VFD-C2000 programmable multi-speed





Preface

Most of modern automation equipment use the PLC as the core doing the process control, and Delta new series inverter VFD-C2000 has build-in PLC with 10K steps, it make the application more flexible and save the cost and wiring.

The multi-speed function can be used in some application that need running with many different expect speed periodically, in following explanation will describe how to do in with build-in PLC.



Enable the PLC in C2000

Before using the PLC in C2000, we have to enable it first :



Communicate with WPL software :

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Cause the default station number of build-in PLC is 2, so do not forget to setup the station number to 2 in WPL software, and the interface of VFD-C2000 is RS485 so we need a converter for it.





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PLC program

Below is the description for PLC program :



The rest of program may be deduced by analogy, and the attached program is 8 steps.

P.S.The Acc/Dec time is decided by parameter 1-45, the default is 0.01s



Running result

Run the attached program with below condition and the result is like below shows .

D0 = 1000 (10Hz)	D4 = 2000 (20Hz)	D8 = 3000 (30Hz)	D12 = 4000 (40Hz)
D1 = 10(0.1sec)	D5 = 10(0.1sec)	D9 = 10(0.1sec)	D13 = 10(0.1sec)
D2 = 10(0.1sec)	D6 = 10(0.1sec)	D10 = 10(0.1sec)	D14 = 10(0.1sec)
D3 = 20 (2sec)	D7 = 30 (3sec)	D11 = 40 (4sec)	D15 = 30 (3sec)
D16 = 3500 (35Hz)	D20 = 2500 (25Hz)	D24 = 1500 (15Hz)	D28 = 500 (5Hz)
D17 = 10(0.1sec)	D21 = 10(0.1sec)	D25 = 10(0.1sec)	D25 = 10(0.1sec)
D18 = 10(0.1sec)	D22 = 10(0.1sec)	D26= 10(0.1sec)	D26= 10(0.1sec)
D19 = 40 (4sec)	D23 = 30 (3sec)	D27 = 20 (2sec)	D31 = 10 (1sec)





Run with power cut

Same condition with previous running but with power cut during the process, cause D0~D399 can hold the data while power down, so after the power is back, the program is able to continue the process like below shows.

